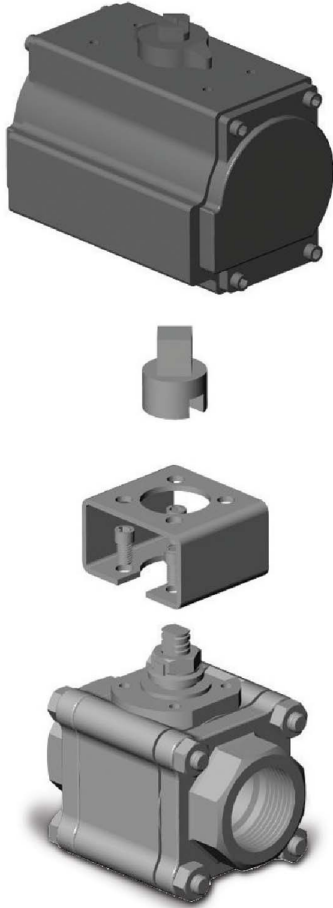




DO YOU STILL USE CONVENTIONAL ACTUATOR MOUNTING?

Conventional mounting method is to use a bracket and adapter between ball valve and actuator, however, the bracket and adapter can often be the source of failure for valve / actuator packages:



- A simple misalignment of the bracket and adapter can cause excessive wear and high torque than expected, this can result in stem leakage or valve stall.
- A warped bracket, however slightly, or the bolt drillings lose center, stem side loading can occur.
- If the adapter is too long and bracket bolts are drawn down tightly, the adapter can jam the valve stem into valve ball resulting in higher torque than the actuator provided.
- The bracket and adapter leave exposed moving parts, when the adapter turns it can become a pinch point and injury may occur.
- The connections between the adapter and the valve stem and the adapter and the actuator drive can create a slope, known as hysteresis, the looseness of the connecting surface can cause the valve to not fully open or fully close.

Patented Direct Mount Design

The U.S., Germany, and China Patent and Trademark Offices Have awarded Mars Valve Patent Protection for the Direct Mount Design.



- 1) U.S. Patent 5,954,088
- 2) Germany Patent 299.02.532.2
- 3) China Patent ZL 98 2 09161.3

Mars Direct Mount Ball Valve Sets A New Standard For Ball Valve / Actuator Mounting, Enhances Functional Performance With Easy Installation And Lower Maintenance Cost.



The new way of mounting actuator is the Direct Mount Configuration, it is designed to overcome the problems of conventional actuator mounting. This design allows an actuator bolted directly to the top of ball valves for greater reliability, easy installation and improved cycling life.

No bracket and adapter are required, the valve stem is an integral part of the actuator drive. The direct valve stem coupling to actuator shaft ensures correct alignment of the valve to the actuator, minimizes stem side loading and backlash during operation, increased service life and performance.

• Modular design and simplicity

No confusion as to how to select brackets and adapters.

• Low cost and easy automation

Direct mount eliminates the need for additional brackets and adapters, time and labor saving too.

In the event maintenance is needed, Mars Direct Mount ball valves facilitate fast, easy breakdown and assembly of ball valve and actuator package, the result is reduced maintenance time and the lowest overall cost of ownership.

• Compact and Space-Saving

The close coupling of the actuator to the valve makes the total package as compact as possible.

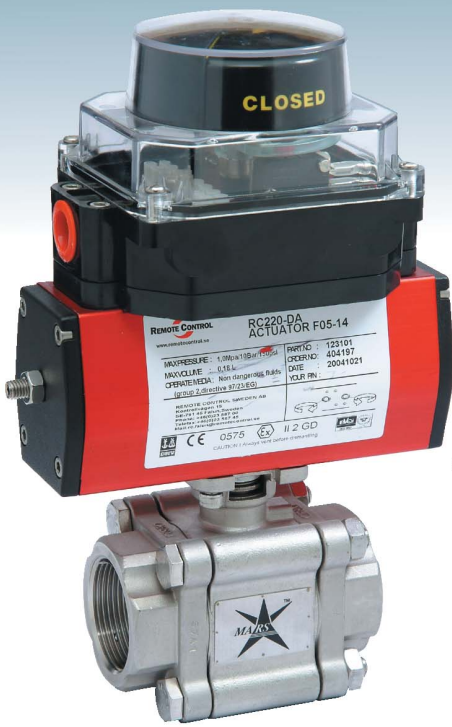
• Safety

There are no External Moving Parts, No Pinch Points.

• Direct Valve Stem / Actuator Drive Connection

Less chance for Hysteresis.





SERIES 88 Direct Mount Three-Piece Ball Valves

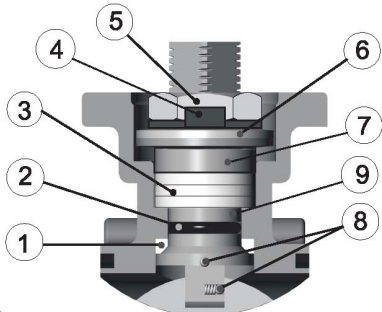
- Construction** 3-Piece In-Line Swing Out Design, Full Port or Reduced Port
- Size Range** Full Port: 1/4" to 4" (DN 8 to DN 100)
Reduced Port: 1/2" to 4" (DN 15 to DN 100)
- Pressure Rating** 3000 PSI Max.
- Valve Material** Standard: ASTM A351 Gr. CF8M / DIN 1.4408
Options: WCB, 316L S/S, Titanium, Duplex, Hastelloy C...etc.
- Seat Material** Standard: R-TFE
Options: TFM 1600, PEEK, Carbon filled PTFE, Delrin, UHMWPE, 50/50 S/S filled PTFE, Metal Seats...and others
- Inspection and Test** API 598, BS6755 Part 1
- Compliance Standards** ANSI B16.34, ANSI B16.25, ANSI B1.20, API 6D, API 598, API 607
ISO 5209, ISO 5211, ISO 5752
- Material Certificate** EN 10204 - 3.1
- Quality System** ISO 9001
- Options** NACE MR-0175
Standard valve is non-fire safe design, fire safe valve is optional
- APPROVALS**

**Mars Patented Direct Mount Ball Valves
Making Automation Easy**



Mars Unique SealMax® Triple-Sealing Stem Packing System - Live Loaded - Maintenance Free - Extra Long Cycle Life - TA-Luft Approved

- 1. Pyramidal Stem with Stem Seal**
First stage of defense against leakage.
The 45° slope of the stem accompany the stem seal effectively blocks all leak path during rotation.
- 2. O-Ring Stem Packing**
Second stage of defense against leakage.
Enhances stem seal and maintains stem alignment, provides extra longer service life
- 3. V-Ring Stem Packing**
Third stage of defense against leakage.
Multiple layers of V-Ring Chevron Packing expands side way as it is being compressed, blocking all air pockets to prevent leak path.
- 4. Lock Saddle**
Stabilizes the entire stem nut to keep it from loosening during operation



- 5. Stem Nut**
Compress the entire stem system to enable blocking of leakage.
- 6. Belleville Washers**
Automatically compress the seals to adjust for wear, pressure, and temperature fluctuations.
- 7. Gland**
Made of stainless steel, equally distributes the compressive force on the packing and seal.
- 8. Anti-Static Device**
Stem-to-Ball and Stem-to-Body as standard.
- 9. Super Smooth Stem Finish**
Reduces seal friction and operating torque, prolongs service life.

AVAILABLE END CONNECTIONS



FIG. 88-10
Threaded



FIG. 88-20
Socket Weld



FIG. 88-30
Butt Weld



FIG. 88-5A
Flange
PN 16



FIG. 88-70
Tube(ISO), Butt Weld
FIG. 88SN-20
Tube(OD), Butt Weld



88SN-10
Clamp Ends



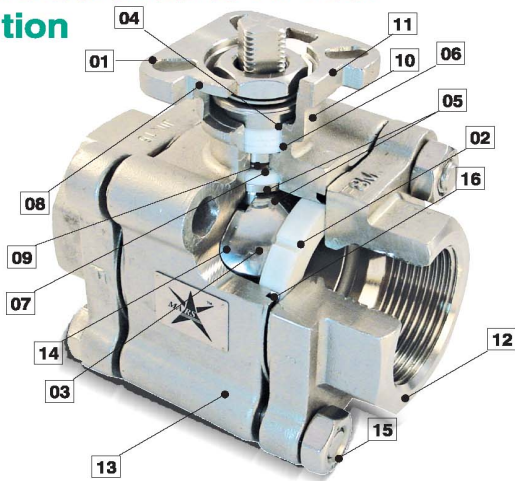
Series 88
Instrumentation ball valve



Sampling Ends

MARS SERIES 88 DIRECT MOUNT BALL VALVES OFFER ADVANTAGE WELL BEYOND FOLLOWERS

Fire-Safe Certified to API 607
4th Edition



01. DUAL PATTERN ISO 5211 Mounting Pad With Square Shaft

No bracket and adapter are required for actuator mounting, provides easy and low cost actuation with improved cycle life.

02. Seats

- *Features with relief slots to relieve pressure in upstream, reducing seat wear and valve torque
- *Wide range of materials available to suit various applications

03. Ball

- *Precisely machined, mirror polished solid ball for bubble tight shutoff with less operating torque
- *A relief hole in stem slot to balance the pressure in the body cavity ensures tight shutoff and long service life

04. Blow-Out Proof Stem

Prevents stem from blowing out, for maximum safety

05. Anti-Static Device

Spring loaded Stem to ball and stem body anti-static device as standard

06. Super Smooth Stem Surface

Reduces seal friction and operating torque, prolongs service life.

07. MARS SealMax[®] Stem Design

Provides optimum stem seal and extremely high cycle life

08. Patented Leak-Watching Window

Standard on Mars Direct Mount Ball Valves, for an early warning of stem leak, prevents accident and business disruption costs.

09. O-Ring Stem Seal

Enhances stem wear and maintains stem alignment, provides extra longer service life

10. Extended Valve Neck

Gives sufficient room between mounting pad and valve body, allows easy access for mounting actuator without interference with pipeline

11. Locking Device Standard

12. Stainless Steel Welded Ends in 316L Standard

Reduces inter-granular corrosion in welding.

13. 3-Piece Swing-Out Design

Fast and simple inline maintenance

14. Floating Ball

Provides pressure assisted sealing plus temperature and wear compensation, for positive shutoff

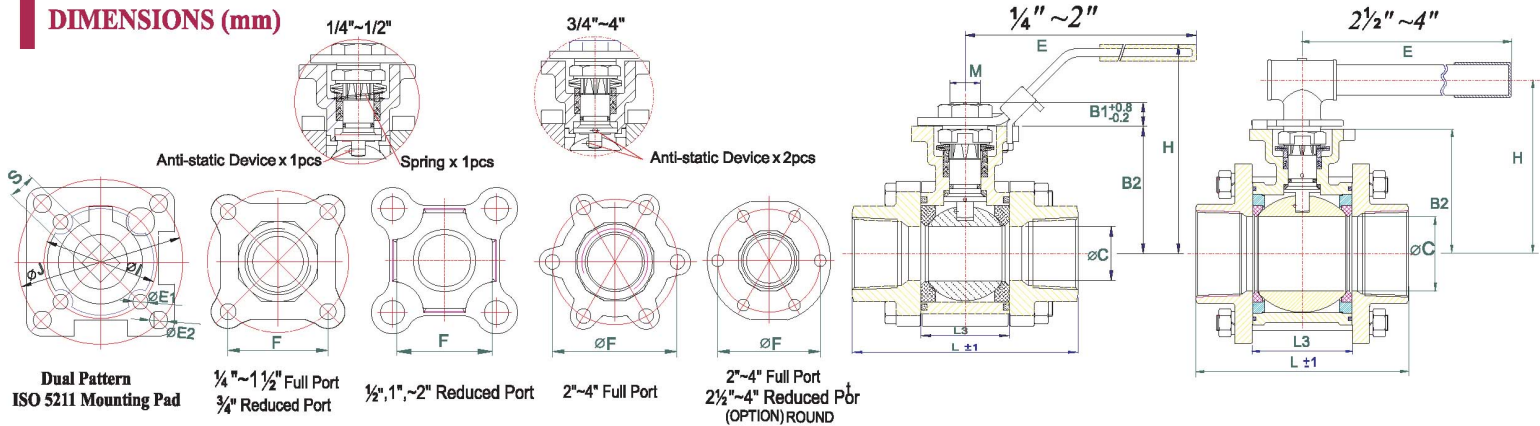
15. Encapsulated Body Bolts (up to 2")

Enhance environment protection essential for API 607 Fire-Safe qualification

16. Fully Contained Body Seals

Allows in line welding without disassembly, maintains sealing integrity from high vacuum to high pressure and temperature application.

DIMENSIONS (mm)



Dimension S: 17/19 Standard 17, Option 19

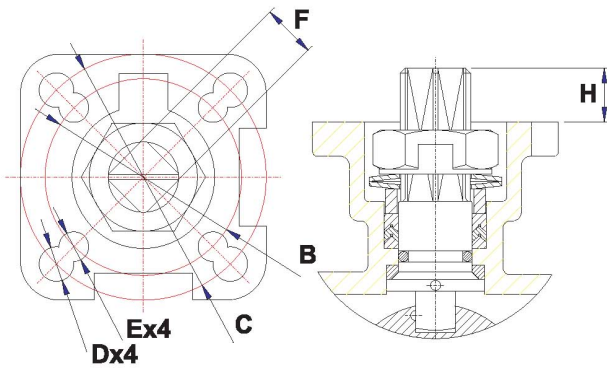
H, B1 DIMENSIONS ± 0.5mm

SIZE	øA		B1		B2		øC		ød1		# øG		E		@E	S	øG		H		@H	J		L		*L	*L1	L1	L2	øI				
	F	R	F	R	F	R	F	R	F	R	F	R	F	R	F	F	F	R	F	R	F	F	F	R	F	R	F	F	R	F	R			
1/4"	14.3		7.6		42.6		11.5 #9.24		9.24		13.7		139			9		21.7		77		3.35 #1.6		75		60	70	75		10	36			
3/8"	17.6		7.6		42.6		12.6 #12.53		12.53		17.5		139			9		21.7		77		2.8 #1.6		75		60	70	75		10	36			
1/2"	21.9	21.9	7.6	7.6	42.6	42.6	15	12.6	15.76	15.76	21.7	21.7	139	139	185	9	9	21.7	21.7	77	77	1.6	1.6	72.5	75	75	75	75	75	10	10	36	36	
3/4"	27.3	27.3	8.6	7.6	46.85	42.6	20	15	20.96	20.96	27.2	27.2	139	139	185	9	9	27.2	27.2	82	77	88	1.6	1.6	85.4	72.5	80	90	90	74.8	13	13	36	36
1"	33.9	33.9	10.4	8.6	59.3	46.85	25	20	26.64	26.64	34	34	165	139	212	11	9	34	34	98.5	82	106	1.6	1.6	105.3	85.4	90	100	110	89.8	13	13	42	36
1 1/4"	42.8	42.8	10.4	10.4	62.6	59.3	32	25	35.08	35.08	42.7	42.7	165	165	212	11	11	42.7	42.7	102	98.5	109	1.6	1.6	111	105.3	110	110	115	109.4	13	13	42	42
1 1/2"	48.9	48.9	13.4	10.4	79	62.6	38	32	40.94	40.94	48.6	48.6	215	165	262	14	11	48.6	48.6	128	102	128	1.6	1.6	127.3	111	120	125	130	114.4	13	13	50	42
2"	61.3	61.3	13.4	13.4	87.7	79.0	50	38	52.51	52.51	60.5	60.5	215	215	262	14	14	60.5	60.5	137	128	137	1.6	1.6	142.8 #145	127.3	140	150	142.8 #145	130	16	16	50	50
2 1/2"	ANSI 74 PN 76.9	ANSI 74 PN 76.9	16.8	13.4	108.7	87.7	65	50	65	65.7 #62.28	73	73	300	215	300	17 19	14	76.3	76.3	167	137	167	2	2	185	145	185	190	185	145	16	16	70	50
3"	90	90	17.8	16.8	117.7	108.7	80	65	80	77.9 #77.9	89	89	370	300	370	17 19	17 19	90	90	176	167	176	2	2	205	185	205	220	205	185	16	16	70	70
4"	115.5	115.5	16.8	17.8	133.7	117.7	100	80	102	102 #102	114	114	370	370	370	17 19	17 19	116	116	192	176	192	3.5 #2	2	240	205	240	270	240	205	20	20	70	70

*L - Dimension for DIN 3202-M3 Length
*L1 - Dimension for S13 Length

@ Dimension for-PN40/PN16
Dimension For SCH.40
* Dimension For Round End Cap

MARS TOP WORKS MAKE AUTOMATION AS EASY AS IT GETS



88 SERIES Standard

Dimension F: 1 1/8 Standard 17 Option 19

SIZE	ISO5211 DIN 3337	B Inner Holes PCD	C Outer Holes PCD	D Outer Holes DIA (Clearance)	E Inner Holes DIA (Clearance)	F Stem Square Across Flats	H Square H/T Above plate
1/4"~1/2"	F03/F04 • F03/F04/F05 • F04/F05	36	42	6	6	9	7.6
3/4"	F03/F04 • F03/F04/F05 • F05/F07	36	42	6	6	9	8.6
1"	F04/F05 • F05/F07	42	50	7	6	11	10.4
1-1/4"	F04/F05 • F05/F07	42	50	7	6	11	10.4
1-1/2"	F05/F07	50	70	9	7.5	14	13.4
2"	F05/F07	50	70	9	7.5	14	13.4
2-1/2"	F07/F10	70	102	12	10	17 19	16.8
3"	F07/F10	70	102	12	10	17 19	17.8
4"	F07/F10	70	102	12	10	17 19	16.8

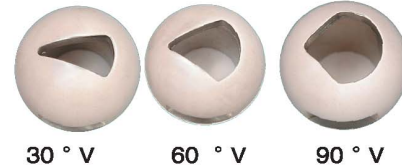
- * Size 1/4" to 1/2" ISO 5211 standard configuration is F03/F04, F03/F04/F05 & F04/F05 as option.
- * Size 3/4" ISO 5211 standard configuration is F03/F04, F03/F04/F05 & F05/F07 as option.
- * Size 1" to 1 1/4" ISO 5211 standard configuration is F04/F05, F05/F07 as option.

MARS OPTIONAL VALVE ACCESSORIES INCREASE PRODUCTIVITY AND GIVE YOU MORE CONTROL OVER YOUR INDUSTRIAL PROCESS

SERIES 88

V-Control Ball Valves

Mars V-Control Ball valves match the control performance of globe valve, excellent for modulating service, but Mars V-Control ball valves are more compact, lighter weight, and much less expensive than globe valves.



30°V, 60°V, and 90°V are standard, others on request

BALL VALVES With Heating Jacket



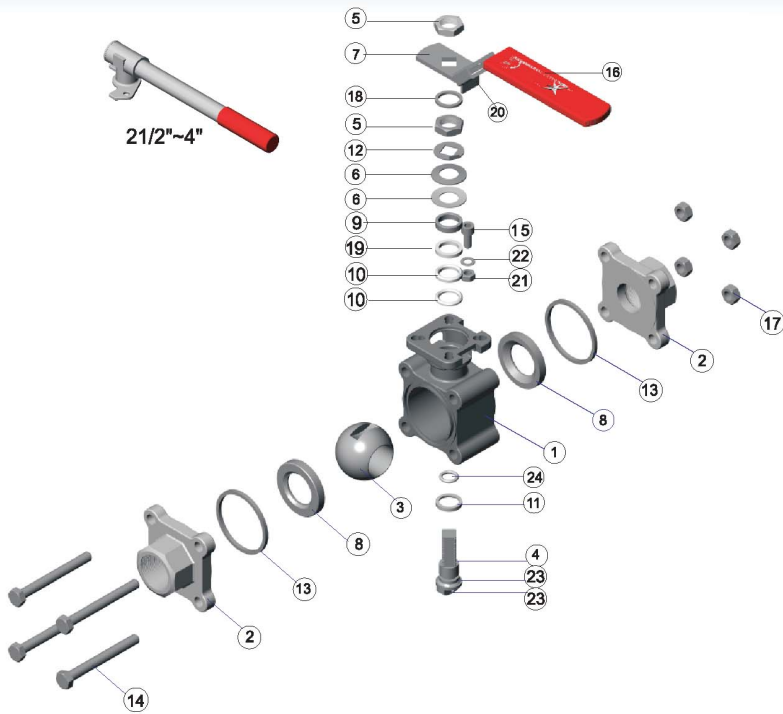
Jacket ball valve prevents solidification and blockage in use of hot water, steam, or other appropriate heating or cooling medium.

Diverter Ball Valves



For Diversion, Mixing, and Blending applications
 Side Entry: T-Port, L-Port
 Bottom Entry: T-Port, L-Port, LL-Port

MATERIALS LIST



NO.	PART NAME	MATERIAL	Q'TY
1	Body	ASTM A351 Gr. CF8M	1
2	End Cap	ASTM A351 Gr. CF8M	2
3	Ball	SUS316	1
4	Stem	SUS316	1
5	Stem Nut	SUS 304	2
6	Belleville Washer	SUS 301	2
7	Handle	SUS 304	1
8	Seat	RPTFE	2
9	Gland	SUS 304	1
10	Stem Packing	PTFE	◇
11	Stem Seal	RPTFE	1
12	Lock Saddle	SUS 304	1
13	Joint Gasket	PTFE	2
14	Bolt	SUS 304	*
15	Stop Pin	SUS 304	1
16	Handle Sleeve	Vinyl	1
17	Bolt Nut	SUS 304	f
18	Stem Washer	SUS 304	1
19	Stem Packing	25% Glass Fiber Filled + PTFE	1
20	Locking Device	SUS 304	1
21	Pin Nut	SUS 304	1
22	Washer	SUS 304	1
23	Antistatic - Device	SUS 316	@
24	O-RING	VITON	1

✕ Socket weld and butt weld uses CF3M material
 ◇ For 1/4"-2"-2pcs, 2 1/2"-4"-3pcs.
 * For 1/4" to 1 1/2"- 4pcs ; For 2"-4" - 6pcs
 f For 1/4" to 1 1/2"- 4pcs ; For 2"-6pcs, For 2 1/2"-4" - 12pcs
 @ 1/4"-1 1/2"-1pcs. 3/4"-4"-2pcs.

HOW TO ORDER 88-10 F05STX

88-10	F	05	S	T	X
VALVE	PORT TYPE	SIZE	BODY MATERIAL	SEAT MATERIAL	HANDLE STYLE
<input checked="" type="checkbox"/> 88-10 <input type="checkbox"/> 88-20 <input type="checkbox"/> 88-30 <input type="checkbox"/> 88-50 <input type="checkbox"/> 88-70	<input checked="" type="checkbox"/> F <input type="checkbox"/> R	<input type="checkbox"/> 01) 1/4" <input type="checkbox"/> 02) 3/8" <input type="checkbox"/> 03) 1/2" <input type="checkbox"/> 04) 3/4" <input checked="" type="checkbox"/> 05) 1" <input type="checkbox"/> 06) 1 1/4" <input type="checkbox"/> 07) 1 1/2" <input type="checkbox"/> 08) 2" <input type="checkbox"/> 09) 2 1/2" <input type="checkbox"/> 10) 3" <input type="checkbox"/> 11) 4"	<input checked="" type="checkbox"/> S - CF8M <input type="checkbox"/> W - WCB <input type="checkbox"/> L - 316L <input type="checkbox"/> D - Duplex <input type="checkbox"/> T - Titanium <input type="checkbox"/> A - Alloy 20	<input type="checkbox"/> P PTFE <input type="checkbox"/> R R-TFE <input checked="" type="checkbox"/> T TFM1600 <input type="checkbox"/> S 50/50 S.S.+PTFE <input type="checkbox"/> M MG1241 <input type="checkbox"/> C Carbon filled PTFE <input type="checkbox"/> U UHMWPE <input type="checkbox"/> K Peek <input type="checkbox"/> D Delrin <input type="checkbox"/> A Metal	<input type="checkbox"/> A - Std. handle <input type="checkbox"/> I - Investment Cast <input type="checkbox"/> O-Oval handle <input type="checkbox"/> L -SRSL handle <input type="checkbox"/> S -SRS handle <input checked="" type="checkbox"/> X -Bare shaft

Titanium BALL VALVES
Light weight, Excellent for Corrosion Resistance



Other special alloy available on request
Monel
Hastelloy C
Alloy 20
Duplex

With (SRS) Spring Return Safety Handle



The SRS Handle is a spring energized handle, the ball valve will return to pre-determined closed (or open) position when an operator disengages from handle, provides safe and positive fail close or open operation, creating a reliable sampling, filling, dispensing, and pressure relief valve. Full S.S. construction provides excellent corrosion resistance for extended service life.

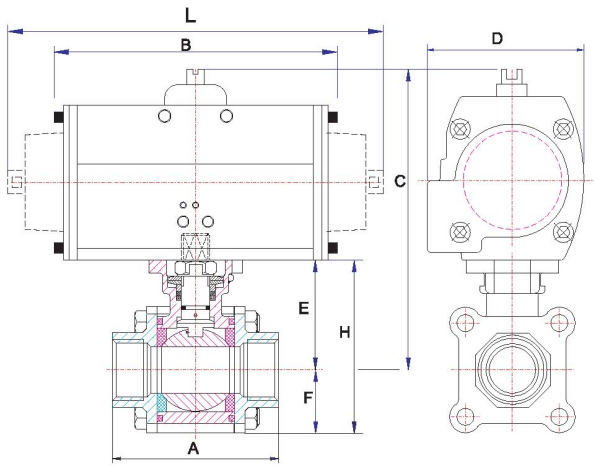
With Mars "TSM" Unit
Adds Extra Safety and Long Service Life



- The TSM unit designed for possible fugitive emission to meet TA-Luft requirements for a safe and clean environment, provides a secondary stem seal for the valve stem, prolongs service life.
- The TSM unit can also function as stem extension for insulation.

MARS VALVE OFFERS SINGLE-RELIABLE-SOURCE FOR A COMPLETE LINE OF BALL VALVES, ACTUATORS, AND ACCESSORIES TO MEET YOUR VALVE AUTOMATION REQUIREMENTS.

AirMars Pneumatic Actuators



Double-Acting (80 PSI)

*Round end cap

Valve Size	A	B	C	D	E	F	H	Actuator	Lbs.	Wt Kg.	Remark
1/4"	75	120	126.6	62.2	42.6	25.6	68.2	A-125	3.95	1.79	
3/8"	75	120	126.6	62.2	42.6	25.6	68.2	A-125	3.95	1.79	
1/2"	72.5	120	126.6	62.2	42.6	25.6	68.2	A-125	3.95	1.79	
3/4"	85.4	120	130.9	62.2	46.9	30.7	77.6	A-125	4.98	2.26	
1"	105.3	144.3	158.3	81.4	59.3	33.8	93.1	A-250	7.85	3.56	
1 1/4"	111	144.3	161.6	81.4	62.6	38.6	101.2	A-250	9.28	4.21	
1 1/2"	127.3	149.2	197	95	79	43.3	122.3	A-450	13.51	6.13	
2"	145	183	228.7	119	87.7	* 81.4 * 84.5	* 149.1 * 152.2	A-1000	* 20.01 * 22.26	* 9.07 * 10.09	+ <input type="checkbox"/>
2 1/2"	185	183	249.7	119	108.7	* 73.2 * 78.5	* 181.9 * 187.2	A-1000	* 30.80 * 33.58	* 13.97 * 15.23	
3"	205	183	258.7	119	117.7	* 84.3 * 91	* 202 * 208.7	A-1000	* 39.22 * 41.60	* 17.79 * 18.87	
4"	240	259.6	294.7	140.5	133.7	* 99 * 107	* 232.7 * 240.7	A-2250	* 66.78 * 71.90	* 30.27 * 32.59	+ <input type="checkbox"/>

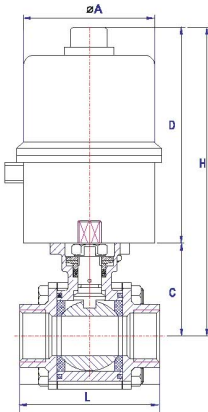
Spring-Return (80 PSI)

*Round end cap

Valve Size	A	L	C	D	E	F	H	Actuator	Lbs.	Wt Kg.	Remark
1/4"	75	194.6	141.6	81.4	42.6	25.6	68.2	A-250SR4	5.93	2.69	+ <input type="checkbox"/> ISO F04
3/8"	75	194.6	141.6	81.4	42.6	25.6	68.2	A-250SR4	5.93	2.69	+ <input type="checkbox"/> ISO F04
1/2"	72.5	194.6	141.6	81.4	42.6	25.6	68.2	A-250SR4	5.93	2.69	+ <input type="checkbox"/> ISO F04
3/4"	85.4	194.6	145.9	81.4	46.9	30.7	77.6	A-250SR5	6.97	3.16	+ <input type="checkbox"/> ISO F04
1"	105.3	205.6	177.3	95	59.3	33.8	93.1	A-450SR4	10.71	4.86	+ <input type="checkbox"/>
1 1/4"	111	250.0	203.6	119	62.6	38.6	101.2	A-1000SR4	17.21	7.81	+ <input type="checkbox"/>
1 1/2"	127.3	250.0	220	119	79	43.3	122.3	A-1000SR4	20.13	9.13	+ <input type="checkbox"/>
2"	145	355.0	248.7	140.5	87.7	* 61.4 * 64.5	* 149.1 * 152.2	A-2250SR4	* 33.91 * 36.16	* 15.37 * 16.39	+ <input type="checkbox"/>
2 1/2"	185	355.0	269.7	140.5	108.7	* 73.2 * 78.5	* 181.9 * 187.2	A-2250SR4	* 44.69 * 47.47	* 20.27 * 21.53	+ <input type="checkbox"/>
3"	205	422	313.7	185.2	117.7	* 84.3 * 91	* 202 * 208.7	A-3650SR4	* 70.73 * 73.11	* 32.09 * 33.17	+ <input type="checkbox"/>
4"	240	422	329.7	185.2	133.7	* 99 * 107	* 232.7 * 240.7	A-3650SR4	* 89.95 * 95.07	* 40.77 * 43.09	+ <input type="checkbox"/>

& Air Supply 100 PSI

PowerMars Electric Actuators



VALVE SIZE	Electric Actuator	Flange Type	◇	∅A	C	D	H	L	◇ STEM	ISO 5211	Lbs.	Kg
1/4"	OM-1	F03/F05	14	114	42.6	155	197.6	75	9	F03/F04	6.16	2.79
3/8"	OM-1	F03/F05	14	114	42.6	155	197.6	75	9	F03/F04	6.16	2.79
1/2"	OM-1	F03/F05	14	114	42.6	155	197.6	72.5	9	F03/F04	6.16	2.79
3/4"	OM-1	F03/F05	14	114	46.9	155	201.9	85.4	9	F03/F04	7.19	3.26
1"	OM-1	F03/F05	14	114	59.3	155	214.3	105.3	11	F04/F05	8.74	3.96
1 1/4"	OM-1	F03/F05	14	114	62.6	155	217.6	111	11	F04/F05	10.17	4.61
1 1/2"	OM-A	F07	17	114	79	203	282	127.3	14	F05/F07	15.29	6.93
2"	OM-2	F07	22	180	87.7	255	342.7	145	14	F05/F07	36.12 *38.37	16.37 *17.39
2 1/2"	OM-2	F07	22	180	108.7	255	363.7	185	17	F07/F10	46.93 *49.71	21.27 *22.53
3"	OM-3	F07	22	180	117.7	255	372.7	205	17	F07/F10	56.70 *57.74	25.70 *26.17
4"	OM-3	F07	22	180	133.7	255	388.7	240	17	F07/F10	74.51 *79.63	33.77 *36.09

* Round end cap.

Automation Accessories

MARS SOLENOID VALVES



LIMIT SWITCHES



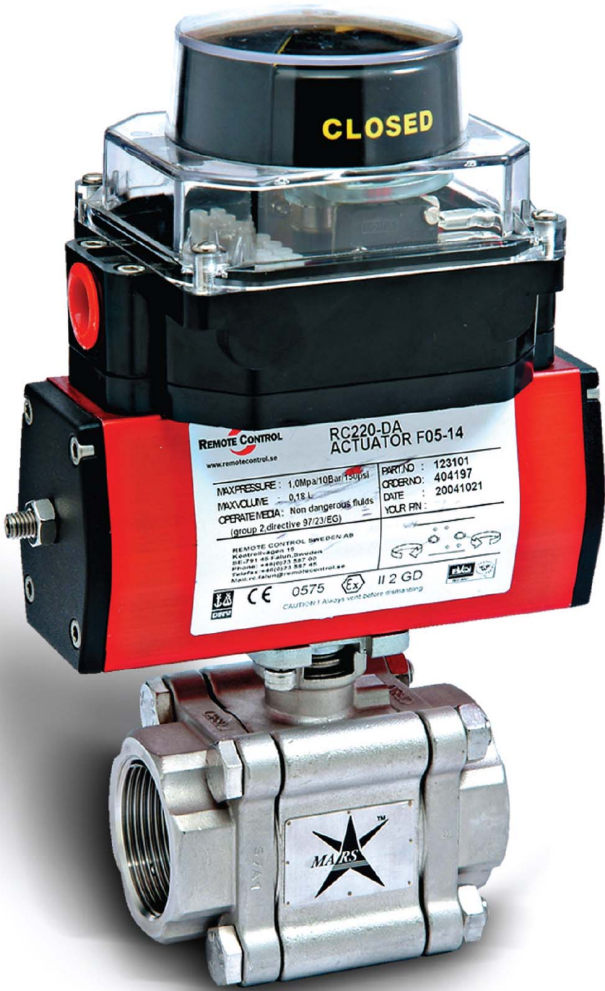
MARS OEM PRODUCTS

DOUBLE BLOCK AND BLEEDING BALL VALVES



MARS VALVE CO., LTD.
TRANSWORLD STEEL ENT.CO., LTD.
 NO.83, SEC.1, CHUNG-DE 8th ROAD,
 TAICHUNG. 406, TAIWAN R.O.C.
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